

MSPC Advisory Circular

ENVIRONMENTAL PROTECTION AGENCY OFFICE OF AIR PROGRAMS • MOBILE SOURCE POLLUTION CONTROL PROGRAM

A/C No. 16

June 8, 1972

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<u>Subject</u>: Approval of Emission Control Modifications for High Altitudes on New Motor Vehicles or Engines

A. Purpose

The purpose of this Advisory Circular is to explain the procedure whereby EPA will approve requests from manufacturers to modify new motor vehicles or engines to reduce emission levels at high altitudes.

B. Background

- 1. Recent studies have shown that emission-controlled vehicles and engines emit higher levels of pollutants at high altitudes than those same vehicles emit at low altitudes.
- 2. In many cases, emissions of certified vehicles and engines at higher altitudes can be significantly reduced through the use of modified calibrations in the fuel induction and ignition systems. However, the provisions of Section 203(a)(1) of the Clean Air Act make it a prohibited act for a manufacturer to distribute in commerce, sell, or offer for sale; or introduce, or deliver for introduction, into commerce; or import into the United States any new motor vehicle or motor vehicle engine unless the vehicle or engine is covered by a certificate of conformity. Thus, if a light duty vehicle or heavy duty engine manufacturer wished to modify the certified production vehicle or engine, in terms of any of the parameters listed in 40 CFR 85.89(a)(3), 40 CFR 85.89(b)(3), or 40 CFR 85.110(b)(3), the manufacturer would need to receive a determination from the Administrator that the vehicle would still be covered by the certificate of conformity then in effect.
- 3. If the vehicle has already been sold to an ultimate purchaser, Section 203(a)(3) of the Clean Air Act prohibits any manufacturer or dealer knowingly to remove or render inoperative any control device or element of design installed on or in the vehicle in compliance with regulations under Section 202 of the Act. Thus, manufacturers and dealers who modify the emission control system to reduce emission levels at high altitudes must first obtain a determination from the Administrator of EPA that such modification would not "render inoperative" the control system.

4. EPA encourages manufacturers to provide the vehicle owner an opportunity to have his vehicle modified so as to lower emission levels at high altitudes. This Advisory Circular explains the procedure for approving such modifications.

C. Applicability

The procedure described in this Advisory Circular covers requests from manufacturers to modify the emission control system of current model year production vehicles or engines which are intended for sale at high altitudes. Special carburetor calibrations and ignition timing changes would be examples of changes covered by the procedures described in this Advisory Circular. Upon obtaining EPA approval of the modification on production vehicles or engines, the manufacturers and dealers would be allowed to provide for the performance of these modifications as field fixes on current model year vehicles in the hands of the ultimate purchaser, as set forth in Advisory Circular No. 2.

D. Procedure

- 1. Requests for emission control modifications for use in high altitudes shall be submitted in accordance with 40 CFR 85.58. The testing to be required on high altitude modifications, in accordance with 40 CFR 85.58(b) is the following:
- a. Fifty thousand mile Durability and four thousand mile Emission Data vehicles shall be run in those cases where the modification changes the engine-system combination of the certified vehicle or engine. Emission Data vehicles alone shall be run in those cases where the modification does not alter the configuration of the engine-system combination of the certified vehicle or engine. An example of a modification requiring Durability and Emission Data vehicle testing is the addition of an air pump. An example of a modification requiring only an Emission Data vehicle test is an alternate calibration.
- b. Vehicles or engines equipped with a high altitude modification must be capable of demonstrating that they meet all applicable EPA emission control standards when tested at the EPA laboratory.
- c. Manufacturers are encouraged to show, e.g. by results of tests conducted under high altitude conditions or by appropriate engineering data, what the effect of the modification is on vehicles or engines operating at high altitudes as compared to unmodified vehicles or engines of the same engine family at the same high altitude. Such data is useful to EPA in determining what impact high altitude modifications have on air quality.
- d. The label prescribed under 40 CFR 85.4 shall indicate the engine tune-up specifications of the modified vehicle or engine for the high altitude for which the vehicle or engine is intended to be sold.

2. A suggested format for the application and a format for reporting data are attached to this Circular.

Eric O. Stork Director

Mobile Source Pollution Control Program

Enclosure

SUGGESTED FORMAT FOR APPLICATION FOR APPROVAL OF EMISSION CONTROL MODIFICATION FOR SPECIFIC GEOGRAPHIC AREAS

1.	Manufacturer's name:					
2.	List of engine families subject to request:					
3.	Description of proposed changes:					
4.	Description of applicable geographic areas:					
5.	Range of ambient conditions a. Temperature range (*F): b. Barometric pressure range ("Hg.): c. Humidity range (gr. H ₂ 0):					
6.	Implementation plan - state how, when, where, and under what conditions the change would be implemented:					
7.	Proposed test program a. Test conditions for mileage accumulation:					
	b. Test conditions for Federal certification:					
	c. Special test conditions for geographic areas:					
8.	Date of request:					

Signature of manufacturer's representative:

9.

Mfg.

Manufacturer	Date		
	Change No.		
	$\frac{1}{1}$ Addition of Vehicle or Engin		
Basic Information:	Proposed implementation date		
Engine Family	Control System(s)		
Displacement(s)	Carburetor(s)		
Transmission(s)	Other		
Model(s) affected	and the state of t		
Previous changes:			
	viously submitted 1972 running changes ed vehicle configurations		
Description of change:			
Reason for change:			
Testing Requirements:			
/ No testing required	Vehicle Description		
Back-to-back	Engine Cont. Sys.: Model:		
/ 4,000 mile vehicle			
	Carburetor:		
	Axle or N/V: Vehicle No.:		
Reasons for requirements:			

EPA

Date

SUGGESTED FORMAT FOR VEHICLE DATA SHEET - BEFORE

22

1.	Vehicle Specifications:		Engine Family				
	Manufacturer_	Mode1	Serial No.				
	DisplacementNo.	Cylinders_	BoreStroke				
	Transmission(Compression Ratio	Axle Rati	0			
	Carburetor Make	No. of Venturis_	Curve	No			
	Distribution Make	Curve No.	Air Condit	ioning			
	Advertised SAE HP	Curb Weight	Tire Size	n/v			
Exhaust Control System Evaporative Control System							
	Crankcase Control System_						
2.	Engine Tune-up Specification	ons:					
	Basic Ignition Timing	Degrees	TDC at	RPM			
	Setting Procedure						
	Idle SpeedRPM in	nDwe11	Idle CO				
	Setting Procedure						
	Spark Plug Type	Sparl	c Plug Gap (in.)				
3.	Test Conditions:**						
	Dynamometer Inertia	Actual Road	l Load Power	at MPH			
Nominal Fuel Tank Volume (Gallons)							
	Shift Points						
	Starting Procedure *	· · · · · · · · · · · · · · · · · · ·					
4.	Trap Locations for Evaporat	ive Loss Test:					
	Air Cleaner	Canister	Relief Va	1ve			
	Carb. Bowl Vent	Filler Cap_	Other	·			
5.	Manufacturer's Emission Res	sults:	•				
	HC-Gm/Mile	NO	c-Gm/Mile (Corrected)			
	CO-Gm/Mile	Eva	o-Gm/Test				

^{*} As outlined in the Vehicle Owners Manual.

SUGGESTED FORMAT FOR VEHICLE DATA SHEET - AFTER

22

1.	Vehicle Specifications:	Engine Family					
	Manufacturer	facturer Model Serial No.		No.			
	DisplacementN	No. Cylinders	_Bore	Stroke			
	Transmission_	Compression Rati	0	Axle Ratio			
	Carburetor Make	No. of Venturis_		Curve No			
	Distributor Make	Curve No	Air Cor	nditioning			
	Advertised SAE HP	Curb Weight	_Tire Size	N/V			
	Exhaust Control System_	Evapo	rative Control	System			
	Crankcase Control System	1					
2.	Engine Tune-up Specifica	ations:					
	Basic Ignition Timing	Degrees_	TDC	at	RPM		
	Setting Procedure						
	Idle Speed	RPM inDwell	Ic	ile CO		%	
	Setting Procedure						
	Spark Plug Type	Spark Plug	Gap (in.)				
3.	Test Conditions: **						
	Dynamometer Inertia	Actual Road	Load Power	atat	МРИ		
Nominal Fuel Tank Volume (Gallons)							
	Shift Points						
	Starting Procedure *						
4.	Trap Locations for Evapo	orative Loss Test:					
	Air Cleaner	_Canister	Relief	Valve			
	Carb. Bowl Vent	Filler Cap	Oth	ier			
5.	Manufacturer's Emission	Results:					
HC-Gm/Mile (Correc				ected)	 		
	CO-Gm/Mile	Evap	-Gm/Test				

^{*} As outlined in the Vehicle Owners Manual.

^{**} Include temperature or barometric pressure if different from FEDERAL REGISTER.